

1. Linear Ball Bearing, drawn shell design, compact type, series KH

The Linear Ball Bearings KH are composed of a steel drawn shell, made of case hardened steel, a retainer made from engineered resin and precision balls. The drawn shell has pockets designed to allow the recirculation of the balls. This bearing type can only be used for linear movement and does not allow rotational movements.

1.1 Seals

The linear bearings of KH type are available in two different variants.

Without seals: KH

With contact seals: KH..PP

The seals have the dual function to prevent ingress of contaminants and the retention of lubricants in the bearings.

1.2 Lubrication

Linear bearings type KH are supplied coated with rust inhibiting oil. Linear bearings type KH..PP are supplied packaged with lithium soap grease.

1.3 Mounting tolerances

The table below shows the tolerances to be used for a proper bearing installation. They insure a precise and smooth motion.

1.4 Assembly

Linear bearings type KH are assembled with a light press fit. This insures not only the retention of the bearing but also the proper rounding of the unit. A proper fitting should be performed with the help of a mounting arbor as shown in Fig. 1.

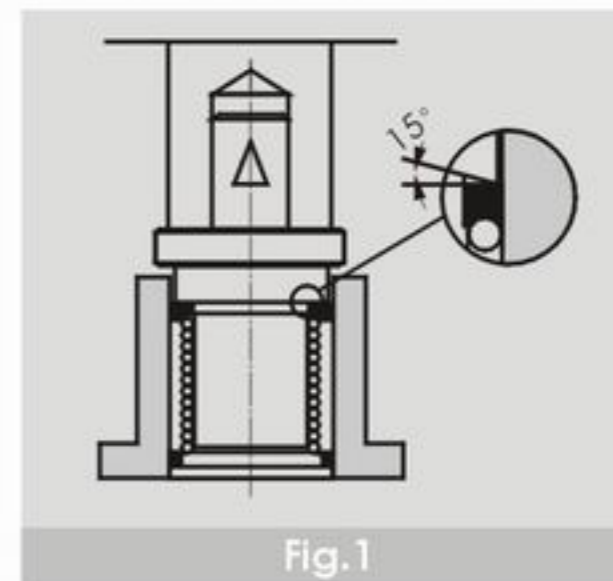


Fig.1

Table 1.1 Recommended mounting tolerances

Housing materials	General applications		Vertical operation Precision applications	
	Housing tolerance	Shaft tolerance	Housing tolerance	Shaft tolerance
Steel/cast iron	H7	h6	H6	i5
Aluminium/alloy	K7	h6	K6	i5